

RG 104, 8NS-104-94-077
Box 6

8NS-104-94-077, Miscellaneous
Correspondence & Memos, 1897-1994

Notes on Israeli Currency

ISREAL #1

.0945 = SLO.

.093-.0935-EDGE

dia - 1.444-6

WT - 401.323 gms.

Israel #1





Hollinger Corp.
pH 8.5

UNITED STATES GOVERNMENT

Memorandum

Rolling Room

TO : Superintendents of Melting, Coining,
Assay, and Mechanical Divisions

DATE: August 20, 1970

FROM : Cost Accounting Branch

SUBJECT: Job Numbers For Israel - Approximately 20,000 Blanks - 10 Pound
Denomination

Melting

<u>Dept.</u>	<u>Charge</u>	
7700	7761	10 Pound Ingot

Process Weighing

<u>Dept.</u>	<u>Charge</u>	
8100	8161	10 Pound

Rolling

<u>Dept.</u>	<u>Charge</u>	
7900	7961	10 Pound - Includes Rolling, Slab Annealing etc.

Blanking

<u>Dept.</u>	<u>Charge</u>	
8200	8261	10 Pound

Selecting

<u>Dept.</u>	<u>Charge</u>	
8800	8861	10 Pound

Automatic Weighing

<u>Dept.</u>	<u>Charge</u>	
8400	8461	10 Pound

Counting

<u>Dept.</u>	<u>Charge</u>	
8700	8761	10 Pound-Bagging, Weighing



Buy U.S. Savings Bonds Regularly on the Payroll Savings Plan



OFFICE OF
DIRECTOR OF THE MINT

THE DEPARTMENT OF THE TREASURY

WASHINGTON, D.C. 20220

August 14, 1970

RECEIVED

AUG 19 1970

OFFICE OF
SUPERINTENDENT
U. S. MINT AT DENVER

Mrs. Betty Higby
Superintendent
United States Mint
Denver, Colorado 80204

Dear Mrs. Higby:

You are authorized to manufacture and ship to the San Francisco Assay Office approximately 20,000 blanks for Israel coinage. The blanks are to be 900 fine silver, gauge .093 inches and diameter 1.440 inches.

Sincerely,

Mary Brooks

Mary Brooks
Director of the Mint

8-20-70

Charge Number
Rolling & Slitting 7961
Punching 8261

Diameter 1.445

Thickness .0945

Weight 401.323 oz +/- 6 grains

✓ Coining
Copy to: Chas. M.
Rues
Reets



Rolling
825³ - R

825³ - B

Anneal
Sept 8300
8353

Upset 8553

Stamp. 8653

Body
Bag

3rd

New. 5-670

Dia. 1.444 dia

std = .0945

WT 401.323 grams for - 6 grams

Israel

900 fine Incon
1st - .092 thickness

17128.90 g

1.456 dia
→ 401.323 g. \pm 4

Standard .0935 thickness

2nd

New - 11-25-69

1.440 Dia

std = .0955 thickness

.095. 4 gr. liter

.097 5 gr. liter

edge = .0945

for - 6 grams

WT. 401.323

401.323

Israel

- .094 $\frac{1}{2}$ Heavy $3\frac{1}{2}$ + Grain
- .094 Heavy $1\frac{1}{2}$ Grain
- .093 $\frac{1}{2}$ Standard
- .093 $\frac{1}{4}$ - $\frac{1}{4}$ Grain
- .093 - $1\frac{1}{4}$ Grain
- .092 $\frac{1}{2}$ - $3\frac{1}{2}$ + Grain

R. R.

ISRAEL DOLLARS

Ingots

6 - 900 Fine Silver @ 6800 ounces each

Cut Blanks

Weight 401.323 Grains \pm 6 Gr.

Diameter 1.444+

Thickness .0945

Weight of Cut Blanks Recovered 26,072 90

Weight of Cut Blanks Shipped 20,933 60

Percent of Cut Blanks Recovered 66.6%

Total Number of Pieces Shipped 25,000

Two Bags Per Box - Box Banded

Box Size (Inside Dimensions) 6"X10 3/4"X11 3/4"

Size of Thimble 1.446

Size of Punch 1.439

REMARKS: Cut Blanks were washed

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36.7 mm, 5-6-70

1. 4 4 4-6 Dia
.094 - 3gr Die

Israel

.094^{3/4} - stl.

.096 - 5gr. HX

checked Die

1. 4 4 0.2 - 1. 4 4 0.3

3m x 25.4

$$\begin{array}{r} 1444 \\ 25.4 \overline{) 36.7000} \\ \underline{254} \\ 1130 \\ \underline{1016} \\ 1140 \\ \underline{1016} \\ 1240 \\ \underline{1016} \\ 224 \end{array}$$

4 ingats

Tenak
900

1.440

dia.

.0955^{std.}
guage

11-24-69

Isreal \$1
25,000 Pcs

6 Ingots
Silver

Pia 1.444
Thickness .094

7974

— ISREAL — ~~8253~~ - 8261

DIAL GAUGE X-RAY

1 - ~~5~~ = .210

2 - 225 - .190

ANNEAL

3 - 195 - .140

4 - 180 - .120

5 - 170 - .110 — 584-

6 - 165 - .098 — 550

7 - 163 - .093 1/2 — 529-534

CB - 3/4

NEW - 5-5-70

.094 3/4

5-6-70 { Dia - 1.444-6

OK edge .0935

Wt. = 401.323 grs

Dia. = 1.456

.093 - 3/4

.0935 - 5/16

.094 - 1 1/2 gr

.095 +

1.440 - new - 11-25-70

edge .0945

Rec @ 215

ISREAL - 81

9-23-70

90% AG

Pass

Dim.

Gauge

X-RAY

225

.190

ANNEAL

195

.140

180

.120

170

.110

165

.098

163

.0945

EDGE - .0935 CENTER - .095

Dia - 1.444-6

Wt. - 401.323 grs.

534

550

584

ISRAEL TEN POUND

DATE COMPLETED	September 24, 1970
INGOTS USED	5 900 Fine Silver @ 6800 Oz. Per Ingot
WEIGHT OF CUT BLANK	401.323 Grains \pm 6 Grains
DIAMETER OF CUT BLANK	1.444
THICKNESS OF CUT BLANK	.0945
WEIGHT OF CUT BLANKS Recovered from blanking	20,214 Oz.
WEIGHT OF BLANKS RECOVERED After reviewing which was shipped	16,872.55
PERCENT OF BLANKS Recovered after reviewing	83%
SIZE OF PUNCH THIMBLE	1.445
WIDTH OF STRIP	6 Inches

REMARKS:

This shipment was to replace previous shipment that San Francisco rejected because blanks were pitted too bad for Proof Coins.

Blanks were reviewed carefully after washing and the blanks shipped looked very good.

Scrapped half of one strip because of pits.

Notes on Israeli Currency

Y. D. P. E. FY92
85
The following are the
notes in circulation

